





VLT® AQUA Drive The ultimate solution for Water, Wastewater & Irrigation



Phone: 800.894.0412 - Fax: 888.723.4773 - Web: www.ctiautomation.net - Email: info@ctiautomation.net

The VLT[®] AQUA Drive is innovative

- Reduces system, installation and operating costs



Danfoss VLT® AQUA Drive is dedicated to water and wastewater applications. With a wide range of powerful standard and optional features, the VLT® AQUA Drive provides the lowest overall cost of ownership for water and wastewater applications.

Save energy

The VLT® AQUA Drive offers considerable energy savings:

- VLT[®] efficiency (up to 98%)
- Sleep Mode
- Automatic Energy Optimisation
 AEO: Typically 3-5% energy saving
- Flow compensation, lowering pressure set point and thus energy consumption under low flow conditions

Save space

The compact design of the VLT[®] AQUA Drive makes it easily fit in even small installation spaces.

- Built-in DC coils for harmonic suppression. No need for external AC coils
- Optional, built-in RFI filters in the whole power range
- Intelligent cooling concept reduces need for installation space.

Protects the environment

The growing need for clean water and energy conservation is rapidly increasing the pressure on global fresh water resources, wastewater treatment, recycling and power generation. VLT® AQUA Drive is designed to enhance system operation, protect equipment, reduce chemical consumption and water loss, while providing significant energy savings. VLT® AQUA Drive is the ultimate solution for all water, wastewater and recycling processes.

Save cost and protect your system

with a series of pump-specific features:

- Cascade controller
- Dry run detection
- End of curve detection
- Motor alternation

- 2-step ramps (initial and final ramp)
- Check valve protection
- Safe stop
- Low flow detection
- Pipe fill mode
- Sleep mode
- Real-time clock
- Password protection
- Overload trip protection
- Smart Logic Controller

Can be set to either variable or constant torque operation in the full speed range.

Save panel space

NEMA/UL Type 12 (IP 54/55) enclosure solution is available in the whole power range.

Up to 90 kW, the VLT[®] AQUA Drive can even be delivered in an IP 66 version.

Save time

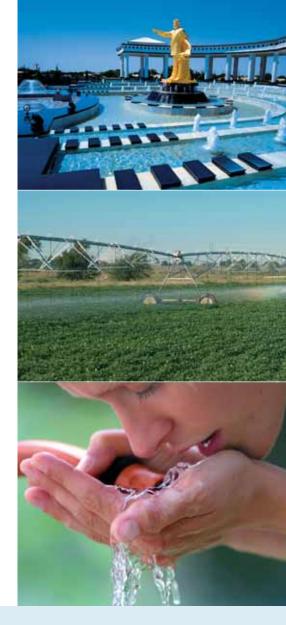
VLT[®] AQUA Drive is designed with the installer and operator in mind in order to save time on installation, commissioning and maintenance.

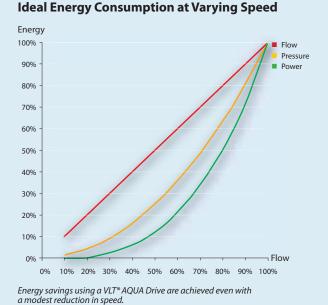
- Intuitive user interface with the award-winning control panel (LCP)
- Same user interface for the full
 power range
- Modular VLT[®] design enables fast installation of options
- Auto tuning of PI controllers
- Robust design and efficient monitoring make the VLT[®] AQUA Drive maintenance free.

Dedicated to water and wastewater

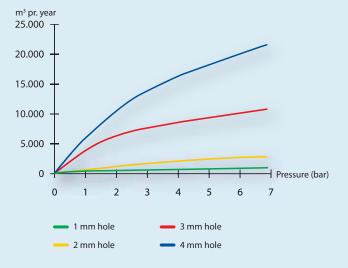
Danfoss VLT Drives' unequalled experience was used to make the VLT[®] AQUA Drive the perfect match for AC motor driven applications in modern water and wastewater systems – also for retrofitting.

Water and Wastewater is a global business area for Danfoss VLT Drives and you will find our dedicated sales and service staff all over the world 24 hours a day.





Distribution System Water Losses

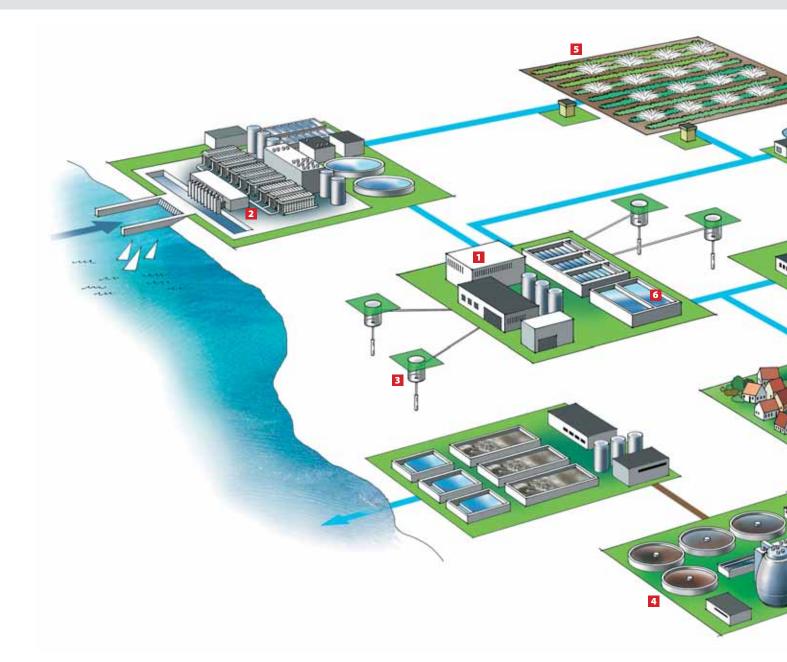


Reducing water losses by lowering system pressure becomes increasingly effective as the size of line breaks increase.

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Water and Wastewater processes

- Improved control using less energy



1 Water treatment plants

Meeting the varying flow demands on a daily or hourly basis requires reliable control. The VLT® AQUA Drive software provides unique pump control features that will help control even the most demanding applications.

Desalination plants

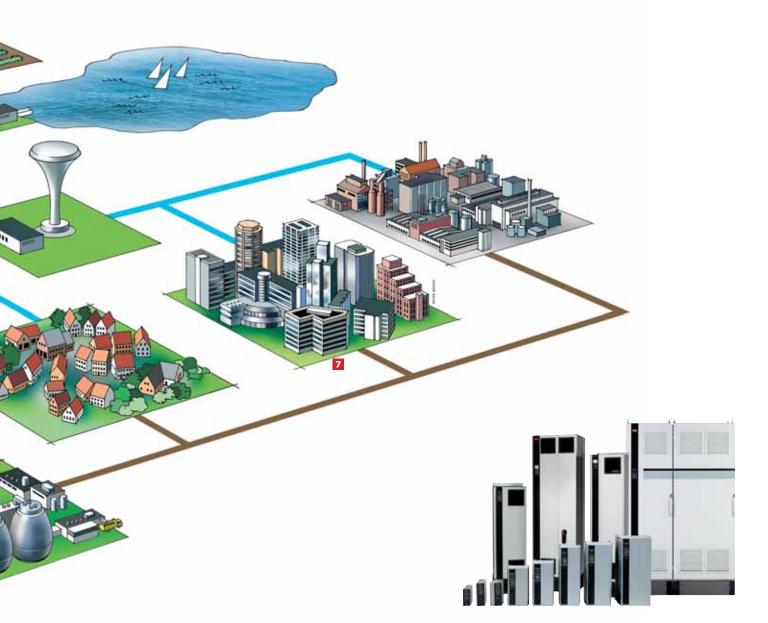
Desalination plants are used to provide clean drinking water from sea water or brackish water. In desalination plants saline environments often requires good protection against corrosion. The optional high grade PCB coating and a mechanical design, which separates the electronics from the cooling air, makes the VLT® AQUA Drive the perfect solution for this application.

B Groundwater pumps

Submersible deep well pumps need fast start and stop capability, precise control and protection against running dry. The built-in dry run detection and the initial and final ramp ramps make the VLT[®] AQUA Drive handle such applications to perfection.

4 Wastewater plants

Fluctuations in flow can disrupt efficient process control, increase costs and equipment wear due to a higher number of starts and stops, and adversely affect effluent quality. Using the VLT® AQUA Drive on pumps, blowers and other equipment will lead to better process control and reduce energy consumption. The VLT® AQUA Drive can also provide



tighter control of chemical feed pumps, mixers and other equipment.

5 Irrigation systems

The irrigation market is focusing more and more on efficiency and energy savings for water management. Meeting these demands requires precise pressure and flow control. The built-in pump control features makes VLT[®] AQUA Drive a perfect match for irrigation in rural areas. It even offers a special pipe fill function that prevents water hammering and reduces leakage when empty pipes are filled.

6 Distribution

As areas become more populated, the increasing demand for reliable and precise pressure control becomes a challenge to many communities. The VLT® AQUA Drive has innovative pumping functions to assist in maintaining precise pressure and flow while reducing system leakage and energy consumption. In many cases, it can also provide a cost-effective alternative to water towers. The Cascade Controller has advanced distribution functions built-in.

 Water fountains and pools
 Water fountains are used to enhance the aesthetics of buildings and parks nearly everywhere. In these applications, the VLT® AQUA Drive can provide energy efficiency, accurate control and even meticulously timed sequencing for a dramatic effect.

The modular VLT® AQUA Drive

Extremely compact panel mount cabinets



Mains and motor cable terminals are located in the bottom of the cabinet for fast and easy installation.

C3 – frame IP 20 compact panel mounting drive.

The IP 20 enclosure has two individually controlled fans for maximum reliability.

Only a minimum of external cooling air passes the electronic components, which increases the lifetime. The aluminium front hinged door ensures easy access to additional I/O options and control wiring.

IP 21/Type 1 protection can be delivered as a kit solution or as a specific IP 21 drive with easy access plastic cover with snap locks.

Extremely robust cabinets for harsh environments



The Danfoss IP 55/NEMA 12 or IP 66 are designed for use in harsh environments with gas, pollution and dust. The electronics are completely separated from the cooling air in order to increase the lifetime.

All terminals and EMC connections are located inside the drive under the robust metal cover for maximum protection.

If ordered as IP 66 the heat sink is protected against corrosion (IP 66 rating is available up to 90 kW).

1 Fieldbus option

- Modbus RTU (std.)
- Modbus TCP IP
- PROFIBUS
- DeviceNet
- EtherNet/IP
- PROFINET

2 Local Control Panel (LCP) Choose numerical, graphical or no display

I/O option

- General Purpose I/O
 (3DI + 2AI + 2DO + 1AO)
- Cascade controller (2 8 pumps)
- Sensor input (3 x PT100/1000 + 1Al)
- Relay output (3 x relays)

4 24 V supply option

5 RFI filter

Built-in RFI Filter for long motor cables according to the IEC 61800-3 and EN 55011 standards.

- AC mains disconnect (Factory mounted option)
- Input mains option Various input plate configurations are available including fuses, mains switch (disconnect), or RFI filter.Input plates are field adaptable if options need to be added

Coated PCB's

after installation.

Durable in aggressive environments

In water and wastewater applications it is often recommended to protect the drive with coated PCB's. As standard the VLT® AQUA Drive complies with level 3C2 according to IEC 60721-3-3. Protection level 3C3 is optionally delivered from factory. The option protects significantly better against chlorine, hydrogen sulphide, ammonia and other gasses.

1 Unique cooling concept

- No ambient air flow over electronics up to 90 kW
- Above 90 kW designed with back channel cooling (85% heat dissipated via back channel)

 Advanced cascade controller option
 Controls up to 9 pumps

VLT[®] quality up to 1.4 MW

The VLT[®] AQUA Drive is available from 0.25 kW to 1.4 MW.

Drive experience since 1968 lies behind the clever design of VLT[®] drives. All enclosures are mechanically designed with focus on:

- Robustness
- Easy access and installation
- Intelligent cooling
- High ambient temperatures
- Long service life

All VLT[®] AQUA Drives share technology, user interface and basic features with the rest of the new VLT[®] generation to assure well documented and proven quality.

The modular design of the VLT® AQUA Drive allows even highly customised drives to be mass produced and factory tested.

9

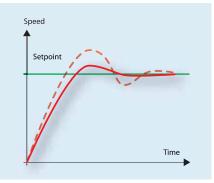
Remote access via fieldbus and USB cable. VLT® Set up Software MCT 10 gives intuitive access to all parameters and has scope features with graphs showing feedback, current, frequency etc. for easy fault finding and documentation.



DC coils reduce harmonic noise and protect the drive. Also EMC filters are integrated (meets EN 55011 A2, A1 or B).

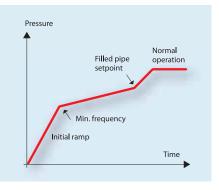
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Dedicated water features



Auto tuning of the PI controllers

With auto tuning of the PI controllers, the drive monitors how the system reacts on corrections made by the drive – and learns from it, so that precise and stable operation is achieved quickly. Gain factors for PI are continuously changed to compensate for changing characteristics of the loads. This applies to each PI controller in the 4-menu sets individually. Exact P and I settings at start-up will not be necessary – which lowers the commissioning costs.

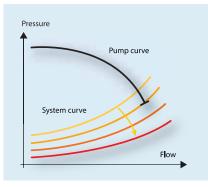


Pipe Fill Mode

Enables controlled (closed loop) filling of pipes.

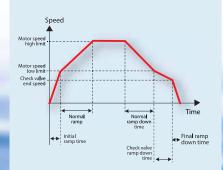
Prevents water hammering, bursting water pipes or blowing off sprinkler heads.

The new pipe fill mode is usable in both vertical and horizontal pipe systems. Useful in all applications where controlled pipe filling is demanded, such as irrigation systems, water supply systems, etc.



End of Pump Curve detects breaks and leakage

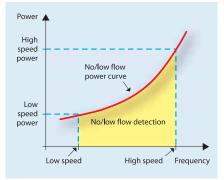
The feature detects breaks and leakage. End of curve triggers an alarm, shuts off the pump, or performs another programmed action whenever a pump is found running at full speed without creating the desired pressure – a situation that can arise when a pipe breaks or leakage occurs.



Check Valve Ramp

The Check Valve Ramp prevents water hammering as the pump stops and the check valve closes.

The Check Valve Ramp slowly ramps down the pump speed around the value where the check valve ball is about to shut.



Dry Run Detection lowers maintenance costs

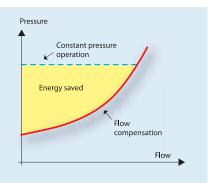
The VLT[®] AQUA Drive constantly evaluates the condition of the pump, based on internal frequency/power measurements.

In case of a too low power consumption – indicating a no or low flow situation – the VLT[®] AQUA Drive will stop.

Sleep Mode

Sleep Mode keeps pump wear and power consumption to an absolute minimum. In low flow situations, the pump will boost the system pressure and then stop.

Monitoring the pressure, the VLT[®] AQUA Drive will restart when the pressure falls below the required level.



Flow compensation

The flow compensation feature in VLT® AQUA Drive exploits the fact that flow resistance decreases with reduced flow. The pressure set point is accordingly reduced – which saves energy.

Frequency Operation setpoint Normal ramp Min. frequency Initial ramp

Initial/Final Ramp

The initial ramp provides fast acceleration of pumps to minimum speed, from where the normal ramp takes over. This prevents damage to the thrust bearings on the pump.

The final ramp decelerates pumps from min. speed to stop.

Payback time indication

One of the major reasons for applying a VLT[®] drive is the very short payback time due to energy savings. The VLT[®] AQUA drive comes with a unique feature which continuously shows the remaining payback time for the investment.

Motor Alternation

This built-in logic controls alternation between two pumps in duty/stand-by applications. Motion of the stand-by pump prevents sticking of the pump. An internal timer assures equal usage of the pumps.

With an option card it is possible to control alternations between 8 pumps.

Harmonics dissipation solutions for water and wastewater plants

Danfoss understands that water and wastewater treatment plants are frequently significant users of high power drives for pumps, compressors, aerators and so on, which by their very nature can generate substantial harmonic disturbance to the mains supply. This can be exacerbated when the plant is in an isolated location and supplied by a lengthy, high impedance power line. Add to this the fact that such plants also employ a great deal of sensitive electronic equipment such as sensors, telemetry, computer control systems and the like and it becomes clear that water and wastewater plants need drives with the lowest possible harmonic signature.

Danfoss has wide experience of water and wastewater plants across the globe and this is why all Danfoss VLT Drives come with built-in DC-coils to reduce the harmonics interference. In many cases this is sufficient to avoid voltage pollution but in some cases additional harmonic suppression might be needed due to grid conditions or when multiple drives are installed.

Harmonic dissipation solutions

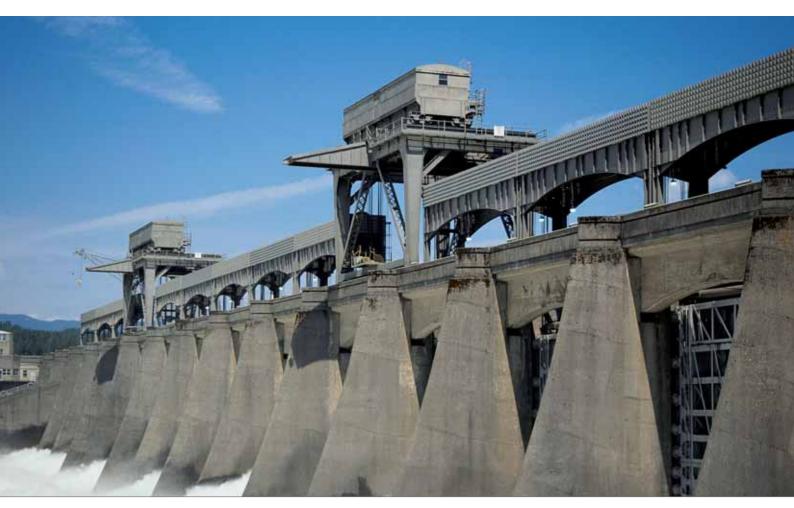
Where the installation demands it, Danfoss can also offer the most comprehensive range of harmonics dissipation measures.

Passive filtering, especially in the lower power ranges, is a cost-effective method of reducing harmonic corruption of the mains. Danfoss AHF 005 and AHF 010 guarantee total current distortion lower than 5% and 10% respectively. The AHF filter range is both technically and physically, matched to the corresponding VLT[®] drive to ensure an efficient and compact solution. Active filtering offers a greater degree of harmonic reduction, down to as low as a few percent. The VLT® Active Filters utilise proven drive technology to switch currents in phase opposition to the harmonic currents, effectively cancelling them out, working in the same way as noise cancelling headphones but on a much higher current level.

Danfoss also offers high power drives with in-built active filtering but a more economic solution on multidrive sites might be to fit a larger active filter at the point of common coupling and thus provide a comprehensive harmonics dissipation solution for the plant as a whole.

Help is available

Danfoss will, upon request, carry out a full harmonic survey and recommend the most appropriate and most



cost-effective solution for your site, taking into consideration the installed load, the regulatory norms to be met, the diversity factor of your operations and the needs of your installation for a high quality supply. Danfoss also offers free MCT 31 Harmonic Calculation software to help you calculate the harmonics and power quality of your site.

Calculate the harmonic disturbance Free to download, the VLT[®] Harmonic Calculation Tool MCT 31, is a simple to use, fast and accurate software tool

for calculating the harmonic disrup-

tion from your existing or intended drives installation. An accurate assessment is vital as in this case, more is not better, simply more costly, so the MCT 31 can help save money when selecting harmonic mitigation solutions.

The MCT 31 tool can easily be used to evaluate the grid quality and includes specific counter-measures to ease system stress. The power quality impact of electronic devices can be estimated in the frequency range up to 2.5 kHz, depending on the system configuration and standard limits. The analysis includes indication of compliance with various standards and recommendations.

The Windows-like interface of the MCT 31 tool makes possible intuitive operation of the software. It is built with focus on user-friendliness and the complexity is limited to system parameters that are normally accessible. The Danfoss VLT[®] frequency converter data is already pre-loaded, allowing fast data entry.

AQUA users participated in developing the user interface

Graphical display

- International letters and signs
- Graphical display with bar-charts
- Easy overview
- Possible to select 27 languages
- iF awarded design

2 Menu structure

- Based on the well known matrixsystem in today's VLT[®] drives
- Easy shortcuts for the experienced user
- Edit and operate in different set-ups simultaneously

3 Other benefits

- Removable during operation
- Up- and download functionality
- IP 65 rating when mounted in a panel door
- Up to 5 different variables visible at a time



4 Illumination

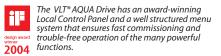
 Relevant buttons are illuminated when active

5 Quick Menus

- A Danfoss defined Quick Menu
- A personal defined Quick Menu
- A Changes Made menu lists the parameters unique to your application
- A Function Setup menu provides quick and easy set-up for specific applications
- A Logging menu provides access to operation history

Intuitive functions

- Info ("on board manual")
- Cancel ("undo")
- Alarm log (quick access)



Power, currents and enclosures ratings

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PK37	0.37	2.4												1.3	1.2																	
PK55	0.55	3.5				11								1.8	1.6	П	1															
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P2K2	2.2	10.6												5.6	4.8					À	À	4.1	3.9									
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P4K0	4.0													10	8.2		A2	A	2			6.4	6.1									
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P110	110													212	190	D		D	D1									137	131			
P132	132													260	240			U										162	155		D1	D1
P160	160													315	302			=	=									201	192			
P200	200													395	361	D4	4		D2/D11									253	242			
P250	250													480	443			C										303	290	D4	D2	D2
P315	315													600	540													360	344			
P355	355													658	590	E2	2	F1/F7	E1/E7													
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P560	560													990	890			3/F1	3/F1									596	570	LZ	Ē	Ē
P630	630													1120	1050			<mark>F1/F3/F17</mark>	F1/F3/F17									630	630			
P710	710													1260	1160			4										763	730		F10	F10
P800	800													1460	1380			F	<mark>2/</mark> F4									889	850		F1/F3/F10	F3/
P900	900																											988	945			F1
P1M0	1000													1720	1530			F	<mark>2/</mark> F4									1108	1060		F12	F12
P1M2	1200																											1317	1260		F2/F4/F12	F2/F4/F12 F1/F3/F10
P1M4	1400																											1479	1415		F2/	F2/

F3 is a F1 frame with options cabinet; F4 is a F2 frame with options cabinet

 IP 00/Chassis
 IP 20/Chassis
 IP 21/NEMA Type 1
 With upgrade kit**
 IP 54/NEMA Type 12
 IP 55/NEMA Type 12
 IP 66/NEMA Type 4X

 * Available in all IP classes. ** MCF 101 – IP 21 upgrade kit
 IP 55/NEMA Type 12
 IP 66/NEMA Type 4X

Dimensions [mm]

	A2	А3	A4	A5	B1	B2	B3	B4	C1	C2	C3	C4	D1	D2	D3	D4
н	26	8	420	420	480	650	399	520	680	770	550	660	1209	1589	1046	1327
W	90	130	200		242		165	230	308	370	308	370	42	20	40)8
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H+	37	'5					475	670			755	950				
W+	90	130					165	255			329	391				

H and W dimensions are with back-plate. H+ and W+ are with IP upgrade kit. D dimensions are without option.

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Choose configurations freely

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SOK					LJH	IP 2	21 magn	etics					A4		– Device			
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15K					[5] R	FI Filte	r (EN/IE	C 61800	0-3)				AN					
5K	See ratinas d	lata on page 12			H1					losure A,	B, C)		AQ	MCA 122		IS ICP		
75K	for power ra				H2					ure A, B, C			[14] B C	Option (A	oplicatio	n)		
90K					H3	RFI	-Filter C	lass C1/	/C2 (enc	losure A,	B, C)		BX	No appli	cation op	tion		
110					H4	RFI	-Filter, C	lass C2 ((enclosı	ure D, E, F	-)		BK	MCB 101				
32					H6	RFI	-Filter fo	or Marine	e				BP		– Relay E	•	า	
60					HX					B, C, 525			B0	MCB 109			otion	
200					L2					RFI Class			B4 BY	MCB 114 MCO 105				olle
250					L4					RFI Class	C2		DT	NICO 103	- Extend		ade Conti	OIIE
15 55					B2		pulse wi						[16] C1	Option (I	xtended	Relay)		
100					B4	12-	pulse wi	ith A I R	FICIASS	(2			Х		cation op			
50					[6] Bi	raking	& Safet	y					5	MCO 102	2 – Advan	ced Case	ade Cont	roll
500					Х	No	brake IG	GBT					[18] D (Option (Co	ontrol Po	wer Bac	kup Inpu	t)
560					В		ike IGBT						DX	No DC in	put insta	lled		
530					Т		e stop w						D0	MCB 107	24 VDC k	backup ir	nput	
710					U	Wit	th brake	and Saf	te Stop									
300					[7] D	isplay	(Local C	ontrol I	Panel)					beware t				
900					Х	Bla	nk facep	olate, no	LCP ins	stalled				ssible. Fin ne online d				ve
M0					G		P 101 – G							onfig at L				
M2					N	LCF	P 102 – N	lumeric	LCP ins	stalled								
M4																		
	ine Voltage.													F1		4		
[2		V AC (1.1 – 45 kV									E1	_		-		(parent		
2		V AC (1.1 – 45 kV	V)										D2					
Т4 Т4	1 x 380/480 3 x 380/480																-	
г4 Гб		V AC V AC (1.1 – 90 kV	1/)							1					-	-	_	-
		V AC (1.1 – 90 kV V AC (45 kW – 1.							D.	1								
Γ7																1		

to configure a VLT® AQUA Drive Select the options required for your application to determine the type code for your drive. The factory then uses this type code to build the drive to your exact specifications.

You can configure online at Danfoss website /drives – choose "Online Configurator" – or contact your local Danfoss VLT Drives office.

A2 A3 A4

B1

B2

C1

C2

Specifications

Mains supply (L1, L2, L3)

Supply voltage	$1 \text{ or } 3 \times 200 - 240 \text{ V} \pm 10\%$ $1 \text{ or } 3 \times 380 - 480 \text{ V} \pm 10\%$ $3 \times 525 - 600 \text{ V} \pm 10\%$ $3 \times 525 - 690 \text{ V} \pm 10\%$
Supply frequency	50/60 Hz
True power factor (λ)	≥ 0.9
Switching on input supply L1, L2, L3	1-2 times/min.

Output data (U, V, W)

Output voltage	0 - 100% of supply voltage
Switching on output	Unlimited
Ramp times	1 – 3600 sec
Closed loop	0 – 132 Hz
VIT® AOUA Drive can provide 110% current f	for 1 minute

VLI® AQUA Drive can provide 110% current for 1 minute. Higher overload rating is achieved by oversizing the drive.

Digital inputs

Bigitai inputs	
Programmable digital inputs	6*
Logic	PNP or NPN
Voltage level	0-24 V
Thermistor inputs	1
*2 can be used as digital outputs	

Analog input

Analog inputs	2
Modes	Voltage or current
Voltage level	0 – 10 V (scaleable)
Current level	0/4 – 20 mA (scaleable)

Pulse inputs

Programmable pulse inputs	2
Voltage level	0-24 VDC (PNP positive logic)
Pulse input accuracy	(0.1 – 110 kHz)
Utilize some of the digital inputs	

Analog output

Programmable analog outputs	1
Current range at analog output	0/4 – 20 mA
Max. load (24 V)	130 mA

Relay outputs

Programmable relay outputs (240 VAC, 2 A and 400 VAC, 2 A)

Fieldbus communication

Modbus KTO Modbus TCP IP PROFINET		S et /IP TCP IP
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2

Up to 55° C

Temperature

Ambient temperature



Application options

A wide range of integrated water application options can be fitted into the drive:

- Real time clock with battery back-up
- General purpose I/O option:
 - 3 digital inputs, 2 digital outputs, 1 analog current output, 2 analog voltage inputs
- Relay option/cascade controller option:

3 relay outputs

• External 24 VDC supply option:

24 VDC external supply can be connected to supply control and option cards

Brake chopper option:

Connected to an external brake resistor, the brake chopper limits the load on the intermediate circuit in case the motor acts as generator.

- Extended cascade control of up to a total of 6 pumps
- Advanced cascade control of up to a total of 9 pumps
- Analogue sensor input option with up to 3 temperature sensor inputs

Power options

Danfoss VLT Drives offers a wide range of external power options for use together with our drive in critical networks or applications:

- Advanced Harmonic Filters: for applications where reducing harmonic distortion is critical
- dU/dt filters: For providing motor isolation protection
- Sine filters (LC filters): For noiseless motor

Complementary products

- A broad range of soft starters
- Decentral drive solutions

PC software

• MCT 10

Ideal for commissioning and servicing the drive including guided programming of cascade controller, real time clock, smart logic controller and preventive maintenance. The software is available for free on Danfoss website

VLT[®] Energy Box
 Comprehensive operations

Comprehensive energy analysis tool, shows the drive payback time

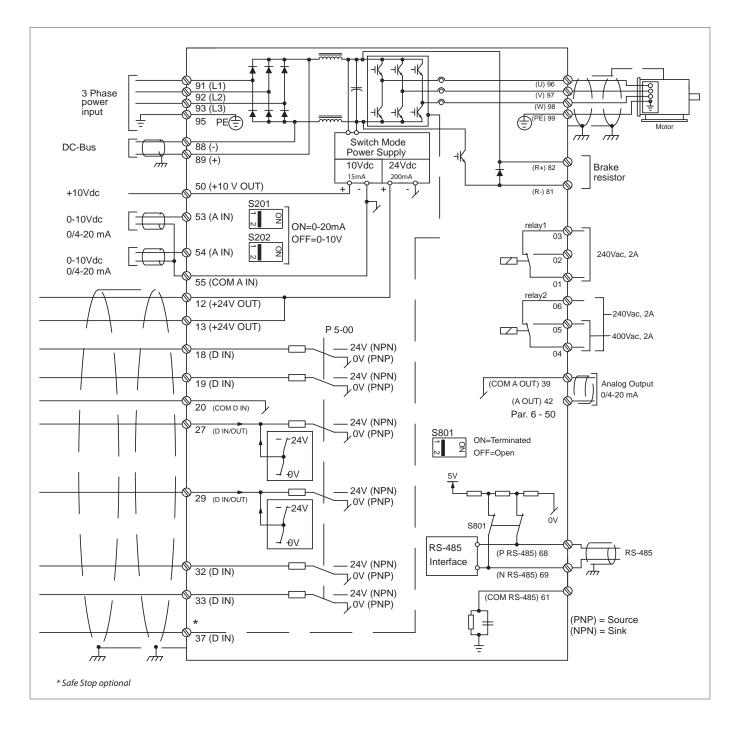
MCT 31
 Harmonics calculations tool

Sales and Service Contacts worldwide Find your local expert team on Danfoss website /drives

- 24/7 availability
- Local service organisation is present in more than 100 countries – ready to support whenever and wherever you need, around the clock, 7 days a week.

Connection examples

The numbers represent the terminals on the drive



This diagram shows a typical installation of the VLT[®] AQUA Drive. Power is connected to the terminals 91 (L1), 92 (L2) and 93 (L3) and the motor is connected to 96 (U), 97 (V) and 98 (W).

Terminals 88 and 89 are used for load sharing between drives. Analogue inputs can be connected to the 53 (V or mA), 54 (V or mA) terminals.

These inputs can be set up to either reference, feedback or thermistor. There are 6 digital inputs to be connected to terminals 18, 19, 27, 29, 32, and 33. Two digital input/output terminals (27 and 29) can be set up as digital outputs to show an actual status or warning. The terminal 42 analogue output can show process values such as 0 - I_{max}.

On the 68 (P+) and 69 (N-) terminals' RS 485 interface, the drive can be controlled and monitored via serial communication.

Proven AQUA Experience – world wide



Freshwater supply for the city Novi Sad, Serbia In the city of Novi Sad in Serbia, Danfoss VLT Drives has installed 5 x 315 kW VLT® AQUA Drives in JKP Vodovod. The company JKP Vodovod is using water from the Danube River and after purification it is provided to people of Novi Sad and local area which counts around 350,000 inhabitants. Before investments they used an old regulation with valves and there was no central monitoring of the water system. Poor regulation and high maintenance costs have forced local management for investments. Now they have seen huge savings in electrical energy, even within a short period of usage.



VLT[®] drives make 70 billion litres of Sydney's wastewater drinkable

Authorities in Australia hope to recycle 70 billion litres of Sydney's wastewater every year by 2015 – and Danfoss is playing a key role in helping them hit this ambitious target. Danfoss VLT Drives will deliver 11 x 200 – 400 kW High Power drives and AHF filters for the Western Sydney Replacement Flows Project. The Aus \$250 million project is Sydney's largest water recycling scheme and is a key part of the state's Metropolitan Water Plan.



Changi Water Reclamation Plant, Singapore The Changi Water Reclamation plant is the cornerstone of the first phase of the Singapore Deep Tunnel Sewerage System. The plant is to replace six existing water reclamation plants in the long term. Danfoss VLT* drives and AHF filters were supplied for chemical and carbon scrubbers for the odour control, sedimentation tanks, bio-reactors, sedimentation tanks and solids building.



Perth Seawater Desalination Plant, Australia

VLT® drives and soft starters were chosen to run pumps when The Water Corporation of Western Australia – one of Australia's largest and most successful water service providers – invested \$387 million Australian dollars in Perth Seawater Desalination Plant – the largest of its type in the Southern Hemisphere. The company provides water and wastewater services to the burgeoning city of Perth and hundreds of towns and communities spread over 2.5 million square kilometres.



Wastewater Pumping in Cartagena, Colombia Huge energy savings and a significant carbon reduction were achieved in the preliminary water treatment stage, where solids are separated from the sewage inflow. By applying Danfoss VLT* AQUA Drives to control the levels in the holding tanks, variable speed operation of the 4 x 370 kW pumps realised a return on investment within 6 months, and ongoing energy and carbon savings for the future. The additional operation result is a more constant flow through the subsequent processes, improving overall process efficiency



Xi'An No.3 Waste Water treatment, China Danfoss provided VLT® AQUA drives and MCD soft starters for Xi'An No.3 Wastewater treatment plant. It is one of three bundles of a retrofit project to improve the environment in Xi'An City of Shanxi province, China. The treatment capacity is 100,000 tons of sewage and 50,000 tons of recycled water per day.



Athens Wastewater Treatment Plant, Greece VLT° drives up to 315 kW handle wastewater from a population of 5 million in Athens. VLT° operation saves approx. 25% energy. The Psyttalia Wastewater Treatment Plant treats daily 750.000 m³ of sewage and has a nominal daily capacity of 1.000.000 m³.



Vienna's Main Sewage Treatment Plant, Austria At Vienna's lowest point, where the Danube Canal meets the Danube, lies Vienna's Main Sewage Treatment Plant. Here around 90% of Vienna's wastewaters is purified. VLT* drives were chosen to operate the pumps that handle more than 500,000 cubic metres per day, which corresponds to a flow of a medium-size river.



Izmir Geothermal District Heating System, Turkey VLT* drives operate the deep well and supply pumps in Izmir geothermal district heating. Applying VLT* drives leads to a very low electricity cost.

1 x 200 – 240 VAC and 1 x 380 – 480 VAC

1 x 200 – 240 VAC

	IP	20 /Chassis	A3								
Enclosure	IP 55 + IP 6	6 /NEMA 12	A5			B1			B2	C1	C2
			P1K1	P1K5	P2K2	P3K0	P3K7	P5K5	P7K5	P15K0	P22K0
Typical Shaft Output	t	[kW]	1.1	1.5	2.2	3	3.7	5.5	7.5	15	22
Typical Shaft Output	t at 240 V	[HP]	1.5	2.0	2.9	4.0	4.9	7.5	10	20	30
Output Current	Continuous	[A]	6.6	7.5	10.6	12.5	16.7	24	30.8	59.4	88
(1 x 200 – 240 V)	Intermittent	[A]	7.3	8.3	11.7	13.8	18.4	26.6	33.4	65.3	96.8
Output Power (208 V AC)	Continuous	[kVA]						5.00	6.40	12.27	18.30
Max. cable size (Mains, motor, brake)		[mm²] ([AWG])			0.2-4/4-10			10/7	35/2	50/1/0	95/4/0
Max. Input Current	Continuous	[A]	12.5	15	20.5	24	32	46	59	111	172
(1 x 200 – 240 V)	Intermittent	[A]	13.8	16.5	22.6	26.4	35.2	50.6	64	122	189.2
Max. pre-fuses		[A]	20	30	4	0	60	80	100	150	200
Environment											
Estimated power los	s at rated max. load	[W]	44	30	44	60	74	110	150	300	440
Weight											
IP 20		[kg]	4.9								
IP 21		[kg]				23			27	45	65
IP 55, IP 66		[kg]				23			27	45	65
Efficiency			0.968				0.	98			

1 x 380 - 480 VAC

Enclosure	IP 20 (IP 21* IP 21/NEMA 1, IP 55 + IP 66/	- -	B1	B2	C1	C2
			P7K5	P11K	P18K	P37K
Typical Shaft Output		[kW]	7.5	11	18.5	37
Typical Shaft Output	at 460 V	[HP]	10	15	25	50
Output Current	Continuous	[A]	33	48	78	151
(1 x 380 – 440 V)	Intermittent	[A]	36	53	85.8	166
Output Current	Continuous	[A]	30	41	72	135
(1 x 441 – 480 V)	Intermittent	[A]	33	46	79.2	148
Output Power (208 V AC)	Continuous	[kVA]	11.1	16.6	26.9	51.5
Max. cable size Mains, motor, brake		[mm ²] ([AWG []])	10/7	35/2	50/1/0	120/4/0
Max. Input Current	Continuous	[4]	33	48	78	151
(1 x 380 –440 V)	Intermittent	[A]	36	53	85.8	166
Max. Input Current	Continuous	[A]	30	41	72	135
(1 x 441 –480 V)	Intermittent	[A]	33	46	79.2	148
Max. pre-fuses		[A]	63	80	160	250
Environment						
Estimated power loss	at rated max. load	[W]	300	440	740	1480
Weight						
IP 20, IP 21, IP 55, IP 66		[kg]	23	27	45	65
Efficiency				0.	.96	

3 x 200 – 240 VAC

	IP 20 (IP 2	1*)/Chassis				A2				A	.3	
Enclosure	IP 55 + IP 6	6 /NEMA 12				A4 + A5				A	5	
			PK25	PK37	PK55	PK75	P1K1	P1K5	P2K2	P3K0	P3K7	
Typical Shaft Output	t	[kW]	0.25	0.37	0.55	0.75	1.1	1.5	2.2	3	3.7	
Typical Shaft Output	t at 208 V	[HP]	0.25	0.37	0.55	0.75	1.5	2.0	2.9	4.0	4.9	
Output Current	Continuous	[A]	1.8	2.4	3.5	4.6	6.6	7.5	10.6	12.5	16.7	
(3 x 200 – 240 V)	Intermittent	[A]	1.98	2.64	3.85	5.06	7.3	8.3	11.7	13.8	18.4	
Output Power (208 V AC)	Continuous	[kVA]	0.65	0.86	1.26	1.66	2.38	2.70	3.82	4.50	6.00	
Max. cable size (Mains, motor, brake)		[mm²] ([AWG])					4 (10)					
Max. Input Current	Continuous	[A]	1.6	2.2	3.2	4.1	5.9	6.8	9.5	11.3	15.0	
(3 x 200 – 240 V)	Intermittent	[A]	1.7	2.42	3.52	4.51	6.5	7.5	10.5	12.4	16.5	
Max. pre-fuses		[A]		1	0			20		3	2	
Environment												
Estimated power los	s at rated max. load	[W]	21	29	42	54	63	82	116	155	185	
Weight												
IP 20						4.9				6	.6	
IP 21	21			5.5 7.5								
IP 55, IP 66	P 55, IP 66 [kg]						13.5					
Efficiency	ficiency		94 95 0.96									

	IP 20 (IP 21	*)/Chassis		B 3		B	4	C	:3	c	4
Enclosure	IP 21/NEMA 1, IP 55 + IP 66	NEMA 12		B1		B2		C1		C	2
			P5K5	P7K5	P11K	P15K	P18K	P22K	P30K	P37K	P45K
Typical Shaft Output		[kW]	5.5	7.5	11	15	18.5	22	30	37	45
Typical Shaft Output a	at 208 V	[HP]	7.5	10	15	20	25	30	40	50	60
Output Current				30.8	46.2	59.4	74.8	88.0	115	143	170
(3 x 200 – 240 V)	3 x 200 – 240 V) Intermittent			33.9	50.8	65.3	82.3	96.8	127	157	187
Output Power (208 V AC)	Continuous	[kVA]	8.7	11.1	16.6	21.4	26.9	31.7	41.4	51.5	61.2
Max. cable size Mains, motor, brake		[mm ²] ([AWG []])		10 (7)		35 (2)	(1	50 (1/0) 34 = 35 (2))	95 (4/0)	120 (250 MCM)
Max. cable size mains With mains disconnect	switch included	[mm ²] ([AWG])		16 (6)			35	(2)		70 (3/0)	185 (kcmil 350)
Max. Input Current	Continuous	[4]	22.0	28.0	42.0	54.0	68.0	80.0	104.0	130.0	154.0
(3 x 200 – 240 V)	Intermittent	[A]	24.2	30.8	46.2	59.4	74.8	88.0	114.0	143.0	169.0
Max. pre-fuses		[A]	63	63	63	80	125	125	160	200	250
Environment											
Estimated power loss	Estimated power loss at rated max. load		269	310	447	602	737	845	1140	1353	1636
Weight	Weight										
IP 20	20			12			23.5		5	5	0
IP 21, IP 55, IP 66	P 21, IP 55, IP 66			23		27		45		6	5
Efficiency	fficiency				0.96				0.	.97	

* (A2, A3, B3, B4, C3 and C4 may be converted to IP21 using a conversion kit. (Please see also items Mechanical mounting in Operating Instructions and IP 21/ Type 1 Enclosure kit in the Design Guide.))

380 - 480 VAC

	IP 20 (IP 21	*)/Chassis				A	2				A	3
Enclosure	IP 55 + IP 66 /	NEMA 12				A4 -	+ A5				A	5
			PK37	PK55	PK75	P1K1	P1K5	P2K2	P3K0	P4K0	P5K5	P7K5
Typical Shaft Output		[kW]	0.37	0.55	0.75	1.1	1.5	2.2	3	4	5.5	7.5
Typical Shaft Output	at 460 V	[HP]	0.5	0.75	1.0	1.5	2.0	2.9	4.0	5.0	7.5	10
Output Current	Continuous	[A]	1.3	1.8	2.4	3	4.1	5.6	7.2	10	13	16
(3 x 380 – 440 V)	Intermittent	[A]	1.43	1.98	2.64	3.3	4.5	6.2	7.9	11	14.3	17.6
Output Current	[A]	1.2	1.6	2.1	2.7	3.4	4.8	6.3	8.2	11	14.5	
(3 x 441 – 480 V)	Intermittent	[A]	1.32	1.76	2.31	3.0	3.7	5.3	6.9	9.0	12.1	15.4
Output Power (400 V AC)	Continuous	[kVA]	0.9	1.3	1.7	2.1	2.8	3.9	5.0	6.9	9.0	11.0
Output Power (460 V AC)	Continuous	[kVA]	0.9	1.3	1.7	2.4	2.7	3.8	5.0	6.5	8.8	11.6
Max. cable size (Mains, motor, brake)		[mm²] ([AWG])					4 (10)				
Max. Input Current	Continuous	[A]	1.2	1.6	2.2	2.7	3.7	5.0	6.5	9.0	11.7	14.4
(3 x 380 – 440 V)	Intermittent	[A]	1.32	1.76	2.42	3.0	4.1	5.5	7.2	9.9	12.9	15.8
Max. Input Current	Continuous	[A]	1.0	1.4	1.9	2.7	3.1	4.3	5.7	7.4	9.9	13.0
(3 x 441 – 480 V)	Intermittent	[A]	1.1	1.54	2.09	3.0	3.4	4.7	6.3	8.1	10.9	14.3
Max. pre-fuses		[A]			10				20		3	2
Environment												
Estimated power loss	at rated max. load	[W]	35	42	46	58	62	88	116	124	187	255
Weight	eight											
IP 20	20			4.7 4.8 4.9						6	.6	
IP 55, IP 66	P 55, IP 66 [k					13	3.5				14	1.2
Efficiency	fficiency		0.93	0.95	0.	96			0.	97		

	IP 20 (IP 21	*)/Chassis		B3			B4		C	3	C	4
Enclosure	IP 21/NEMA 1, IP 55 + IP 66	NEMA 12		B1		B	2		C1		C	2
			P11K	P15K	P18K	P22K	P30K	P37K	P45K	P55K	P75K	P90K
Typical Shaft Output		[kW]	11	15	18.5	22	30	37	45	55	75	90
Typical Shaft Output	at 460 V	[HP]	15	20	25	30	40	50	60	75	100	125
Output Current	Continuous	[A]	24	32	37.5	44	61	73	90	106	147	177
(3 x 380 – 439 V)	s x 380 – 439 V) Intermittent		26.4	35.2	41.3	48.4	67.1	80.3	99	117	162	195
Output Current	Continuous	[A]	21	27	34	40	52	65	80	105	130	160
3 x 440 – 480 V) Intermittent		[A]	23.1	29.7	37.4	44	61.6	71.5	88	116	143	176
Output Power (400 V AC)	Continuous	[kVA]	16.6	22.2	26	30.5	42.3	50.6	62.4	73.4	102	123
Output Power (460 V AC)	Continuous	[kVA]	16.7	21.5	27.1	31.9	41.4	51.8	63.7	83.7	104	128
Max. cable size Mains, motor, brake		[mm²] ([AWG])		10 (7)		35	(2)	(E	50 (1/0) 34 = 35 (2		95 (4/0)	120 (250 MCM) ¹⁾
Max. cable size mains With mains disconnect		[mm²] ([AWG])			16 (6)				35 (2)		70 (3/0)	185 (kcmil 350)
Max. Input Current	Continuous	[A]	22	29	34	40	55	66	82	96	133	161
(3 x 380 – 439 V)	Intermittent		24.2	31.9	37.4	44	60.5	72.6	90.2	106	146	177
Max. Input Current	Continuous	[4]	19	25	31	36	47	59	73	95	118	145
(3 x 440 – 480 V)	Intermittent	[A]	20.9	27.5	34.1	39.6	51.7	64.9	80.3	105	130	160
Max. pre-fuses		[A]	63	63	63	63	80	100	125	160	250	250
Environment												
Estimated power loss	at rated max. load	[W]	278	392	465	525	698	739	843	1083	1384	1474
Weight												
IP 20		[kg]		12			23.5		3	5	5	0
IP 21, IP 55, IP 66	21, IP 55, IP 66			23		27			45		6	5
Efficiency	ciency						0.98					0.99

* (A2, A3, B3, B4, C3 and C4 may be converted to IP21 using a conversion kit. Please contact Danfoss. (Please see also items Mechanical mounting in Operating Instructions and IP 21/ Type 1 Enclosure kit in the Design Guide.))
 1) With brake and load sharing 95 (4/0)

380 - 480 VAC

		IP 21, IP 54	[01		D2	
Enclosure		IP 00	l)3		D4	
			P110	P132	P160	P200	P250
Typical Shaft Outp	ut at 400 V	[kW]	110	132	160	200	250
Typical Shaft Outp	ut at 460 V	[HP]	150	200	250	300	350
Output Current							
Continuous (3 x 380	0 – 400 V)	[A]	212	260	315	395	480
Intermittent (3 x 380	0 – 400 V)	[A]	233	286	347	435	528
Continuous (3 x 441	– 480 V)	[A]	190	240	302	361	443
Intermittent (3 x 44	1 – 480 V)	[A]	209	264	332	397	487
Output Power							
Continuous (400 VA	C)	[kVA]	147	180	218	274	333
Continuous (460 VA	C)	[kVA]	151	191	241	288	353
Max. Input Current	t						
Continuous (3 x 380) – 400 V)	[A]	204	251	304	381	463
Continuous (3 x 441	– 480 V)	[A]	183	231	291	348	427
Max. cable size Mains motor, brake	and load share	[mm²] ([AWG])		< 70 : 2/0)		2 x 150 (2 x 300 mcm)	
Max. external pre-	fuses	[A]	300	350	400	500	630
Estimated power le	oss at rated max. load – 400 V	[W]	2907	3358	3915	4812	5517
Estimated power lo	Estimated power loss at rated max. load – 460 V			3079	3781	4535	5024
Waight	IP 21, IP 54			104	125	136	151
Weight	IP 00	[kg]	82	91	112	123	138
Efficiency					0.98		
Output Frequency		[Hz]			0 - 800		

	IP	21, IP 54			E1			E1	/F3		ED	/F4
Enclosure		IP 00			E2			F1,	/F3		F2,	/F4
			P315	P355	P400	P450	P500	P560	P630	P710	P800	P1M0
Typical Shaft Output a	at 400 V	[kW]	315	355	400	450	500	560	630	710	800	1000
Typical Shaft Output	at 460 V	[HP]	450	500	550/600	600	700	750	900	1000	1200	1350
Output Current												
Continuous (3 x 380 – 4	400 V)	[A]	600	658	745	800	880	990	1120	1260	1460	1720
Intermittent (3 x 380 – 4	400 V)	[A]	660	724	820	880	968	1089	1232	1386	1606	1892
Continuous (3 x 441 – 4	180 V)	[A]	540	590	678	730	780	890	1050	1160	1380	1530
Intermittent (3 x 441 –	480 V)	[A]	594	649	746	803	03 858 979 1155 1276 1518					1683
Output Power												
Continuous (at 400 V)		[kVA]	416	456	516	554	610	686	776	873	1012	1192
Continuous (at 460 V)		[kVA]	430	4770	540	582	621	709	837	924	1100	1219
Max. Input Current				-								
Continuous (3 x 380 – 4	400 V)	[A]	590	647	733	787	857	964	1090	1227	1422	1675
Continuous (3 x 441 – 4	180 V)	[A]	531	580	667	718	759	867	1022	1129	1344	1490
Max. cable size Motor		[mm ²] ([AWG])						8 x (8 x 30)			12 x (12 x 30	
Max. cable size Mains		[mm ²] ([AWG])			k 240 00 mcm)				8 x (8 x 50	240 0 mcm)		
Max. cable size Loadsharing		[mm ²] ([AWG])							4 x (4 x 25)	120 0 mcm)		
Max. cable size Brake		[mm ²] ([AWG])			(185 50 mcm)			4 x (4 x 350			6 x (6 x 35	185 0 mcm)
Max. external pre-fus	es	[A]	700		900		16	00	20	00	25	00
Estimated power loss	[W]	6706	7532	8677	9473	10161	11822	12514	14671	17294	19280	
Estimated power loss	[W]	5930	6725	7820	8527	8877	10424	11595	13215	16228	16625	
	IP 54	[kg]	263 270 272 313				12	.99		15	41	
Weight	IP 21	[kg]	205	270	272	515	1004 1246					46
	[kg]] 221 234 236 277 –										
Efficiency							0.9	8				
Output Frequency		[Hz]					0 – 8	00				

525 – 600 VAC and 525 – 690 VAC

Enclosure																			
IP 20 Chassis				~	2			<u>ہ</u>	3		B 3			B4		C	3	C	:4
IP 21/NEMA 1											B1		D	2		C1			2
IP 55, IP 66/NEMA 12					A	5								~					2
		-	P1K1	P1K5			P4K0		_	P11K	-	-	P22K		P37K	-		-	P90K
Typical Shaft Output	[kW]	0.75	1.1	1.5	2.2	3	4	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Output Current		1				1													
Continuous (3 x 525 – 550 V)	[A]	1.8	2.6	2.9	4.1	5.2	6.4	9.5	11.5	19	23	28	36	43	54	65	87	105	137
Intermittent (3 x 525 – 550 V)	[A]	2.0	2.9	3.2	4.5	5.7	7.0	10.5	12.7	21	25	31	40	47	59	72	96	116	151
Continuous (3 x 525 – 600 V)	[A]	1.7	2.4	2.7	3.9	4.9	6.1	9.0	11.0	18	22	27	34	41	52	62	83	100	131
Intermittent (3 x 525 – 600 V)	[A]	1.9	2.6	3.0	4.3	5.4	6.7	9.9	12.1	20	24	30	37	45	57	68	91	110	144
Output Power																			
Continuous (525 V AC)	[kVA]	1.7	2.5	2.8	3.9	5.0	6.1	9.0	11.0	18.1	21.9	26.7	34.3	41	51.4	61.9	82.9	100	130.5
Continuous (575 V AC)	[kVA]	1.7	2.4	2.7	3.9	4.9	6.1	9.0	11.0	17.9	21.9	26.9	33.9	40.8	51.8	61.7	82.7	99.6	130.5
Max. cable size IP 21/55/66 (mains, motor, brake)	[mm ²] ([AWG])				4 (10)					10 (7)			35 (2)		50 (1/0)	95 (4/0)	120 (250 MCM)
Max. cable size IP 20 (mains, motor, brake)	[mm ²] ([AWG])		•		4 (10)					10 (7)		35	(2)	1	50 (1/0)	95 (4/0)	150 (250 MCM) ¹⁾
Max. cable size mains With mains disconnect switch included	[mm ²] ([AWG])				4 (10)						16 (6)				35 (2)		70 (3/0)	185 (kcmil 350)
Max. Input Current																			
Continuous (3 x 525 – 600 V)	[A]	1.7	2.4	2.7	4.1	5.2	5.8	8.6	10.4	17.2	20.9	25.4	32.7	39	49	59	78.9	95.3	124.3
Intermittent (3 x 525 – 600 V)	[A]	2.2	2.7	3.0	4.5	5.7	6.4	9.5	11.5	19	23	28	36	43	54	65	87	105	137
Max. pre-fuses	[A]		10			20		3	2		6	3		80	100	125	160	250	250
Environment																			
Estimated power loss at rated max. load	[W]	35	50	65	92	122	145	195	261	300	400	475	525	700	750	850	1100	1400	1500
Weight																			
IP 20	[kg]		6.5					.6	12			23.5		35		-	0		
IP 21, IP 55, IP 66	[kg]		13.5				14	1.2	23			27 45			6	5			
Efficiency			0.97										0.98						
1) With brake and load sharing 95	(4/0)																		

1) With brake and load sharing 95 (4/0)

Enclosure							
IP 21/NEMA 1, IP 55/NEMA 12				B2			C2
		P11K	P15K	P18K	P22K	P30K	P37K
Typical Shaft Output	[kW]	11	15	18.5	22	30	37
Typical Shaft Output	[HP]	10	16.4	20.1	24	33	40
Output Current							
Continuous (3 x 525 – 550 V)	[A]	14	19	23	28	36	43
Intermittent (3 x 525 – 550 V)	[A]	15.4	20.9	25.3	30.8	39.6	47.3
Continuous (3 x 551 – 690 V)	[A]	13	18	22	27	34	41
Intermittent (3 x 551 – 690 V)	[A]	14.3	19.8	24.2	29.7	37.4	45.1
Output Power							
Continuous (550 V AC)	[kVA]	13.3	18.1	21.9	26.7	34.3	41
Continuous (575 V AC)	[kVA]	12.9	17.9	21.9	26.9	33.8	40.8
Continuous (690 V AC)	[kVA]	15.5	21.5	26.3	32.3	40.6	49
Max. cable size (mains, motor, brake)	[mm ²] ([AWG])			35 (1/0)		
Max. Input Current							
Continuous (3 x 525 – 690 V)	[A]	15	19.5	24	29	36	49
Intermittent (3 x 525 – 690 V)	[A]	16.5	21.5	26.4	31.9	39.6	53.9
Max. pre-fuses	[A]			60			150
Environment							
Estimated power loss at rated max. load	[W]	201	285	335	375	430	592
Weight							
IP 21, IP 55	[kg]			2	.7		
Efficiency				0.	98		

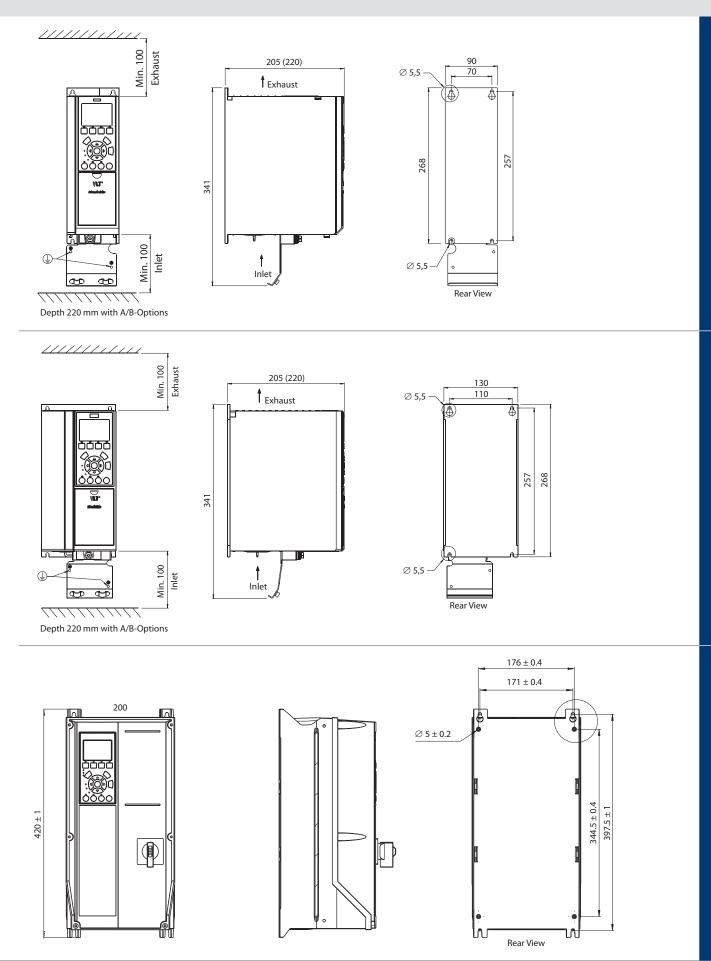
525 – 690 VAC

		IP 21, IP 54				D1				D	2
Enclosure		IP 00				D3				D	4
			P45K	P55K	P75K	P90K	P110	P132	P160	P200	P250
Typical Shaft Outpu	t at 550 V	[kW]	37	45	55	75	90	110	132	160	200
Typical Shaft Output	t at 575 V	[HP]	50	60	75	100	125	150	200	250	300
Typical Shaft Outpu	t at 690 V	[kW]	45	55	75	90	110	132	160	200	250
Output Current											
Continuous (at 3 x 52	5 – 550 V)	[A]	56	76	90	113	137				
Continuous (at 550 V)	1	[A]						162	201	253	303
Intermittent (60 sec o	verload) (at 550 V)	[A]	62	84	99	124	151	178	221	278	333
Continuous (at 3 x 55	1 – 690 V)	[A]	54	73	86	108	131				
Continuous (at 575/6	90 V)	[A]						155	192	242	290
Intermittent (60 sec o	verload) (at 575/690 V)	[A]	59	80	95	119	144	171	211	266	319
Output Power											
Continuous (at 550 V)	1	[kVA]	53	72	86	108	131	154	191	241	289
Continuous (at 575 V))	[kVA]	54	73	86	108	130	154	191	241	289
Continuous (at 690 V)	1	[kVA]	65	87	103	129	157	185	229	289	347
Max. Input Current											
Continuous (at 550 V)	1	[A]	60	77	89	110	130	158	198	245	299
Continuous (at 575 V)	1	[A]	58	74	85	106	124	151	189	234	286
Continuous (at 690 V)	1	[A]	58	77	87	109	128	155	197	240	296
Max. cable size Mains, motor, load sh	are and brake	[mm ²] ([AWG])			2 x 70 (2 x 2/0)				: 70 2/0)	2 x (2 x 30	150 0 mcm)
Max. external pre-fu	Ises	[A]	125	160	200	200	250	315	350	350	400
Estimated power los	s at rated max. load – 600 V	[W]	1398	1645	1827	2157	2533	2963	3430	4051	4867
Estimated power los	s at rated max. load – 690 V	[W]	1458	1717	1913	2262	2662	3430	3612	4292	5156
Weight	IP 21, IP 54	[kg]			ç	96			104	125	136
weight	IP 00 [kg]				8	32			91	112	123
Efficiency	Efficiency							0.98			
Output Frequency	[Hz]					0 - 600					

		NEMA 12 /NEMA 1	D	2		E	1		l	F1/F3 ¹)		F2/F4 ¹	
Enclosure		IP 00	D	4		E	2				-	_		
			P315	P400	P450	P500	P560	P630	P710	P800	P900	P1M0	P1M2	P1M4
Typical Shaft Output a	t 550 V	[kW]	250	315	355	400	450	500	560	670	750	850	1000	1100
Typical Shaft Output a		[HP]	350	400	450	500	600	650	750	950	1050	1150	1350	1500
Typical Shaft Output a	t 690 V	[kW]	315	400	450	500	560	630	710	800	900	1000	1200	1400
Output Current														
Continuous (3 x 550 V)		[A]	360	418	470	523	596	630	763	889	988	1108	1317	1479
Intermittent (3 x 550 V)		[A]	396	460	517	575	656	693	839	978	1087	1219	1449	1627
Continuous (3 x 690 V)		[A]	344	400	450	500	570	630	730	850	945	1060	1260	1415
Intermittent (3 x 690 V)		[A]	378	440	495	550	627	693	803	935	1040	1166	1386	1557
Output Power														
Continuous (at 550 VAC)		[kVA]	343	398	448	498	568	600	727	847	941	1056	1255	1409
Continuous (at 575 VAC)	<u> </u>	[kVA]	545					627	121	047		1050	1255	1409
Continuous (at 690 VAC)	l	[kVA]	411	478	538	598	681	753	872	1016	1129	1267	1506	1691
Max. Input Current														
Continuous (3 x 550 V)		[A]	355	408	453	504	574	607	743	866	962	1079	1282	1440
Continuous (3 x 575 V)		[A]	339	390	434	482	549	607	711	828	920	1032	1227	1378
Continuous (3 x 690 V)		[A]	352	400		402	545	007	/11	020			122/	15/0
Max. cable size Mains		[mm²] ([AWG])		4.05		4 x	240					240 0 mcm)		
Max. cable size Motor		[mm²] ([AWG])	(2 x	185 300 m)		(4 x 50	0 mcm)			8 x 150 300 m			l 2 x 150 k 300 m	
Max. cable size Brake		[mm ²] ([AWG]))			185 0 mcm)			4 x 185 350 m			6 x 185 350 m	
Max. mains pre-fuses		[A]	500	550	70	00	90	00			2000			2500
Estimated power loss a	at rated max. load – 600 VAC	[W]	4308	4757	4974	5622	7018	7792	8933	10310	11692	12909	15358	17602
Estimated power loss a	at rated max. load – 690 VAC	[W]	4486	4925	5128	5794	7221	8017	9212	10659	12080	13305	15865	18173
Weight	IP 21, IP 54	[kg]	151	165	26	53	272	313		1004		12	46	1280
			138	151	22	21	236	277				-		
Efficiency								0.	98					
Output Frequency	utput Frequency [Hz]							0 -	500					

1) Adding the F-enclosure option cabinet (resulting in the F3 and F4 enclosure sizes) adds 295 kg to the estimated weight.

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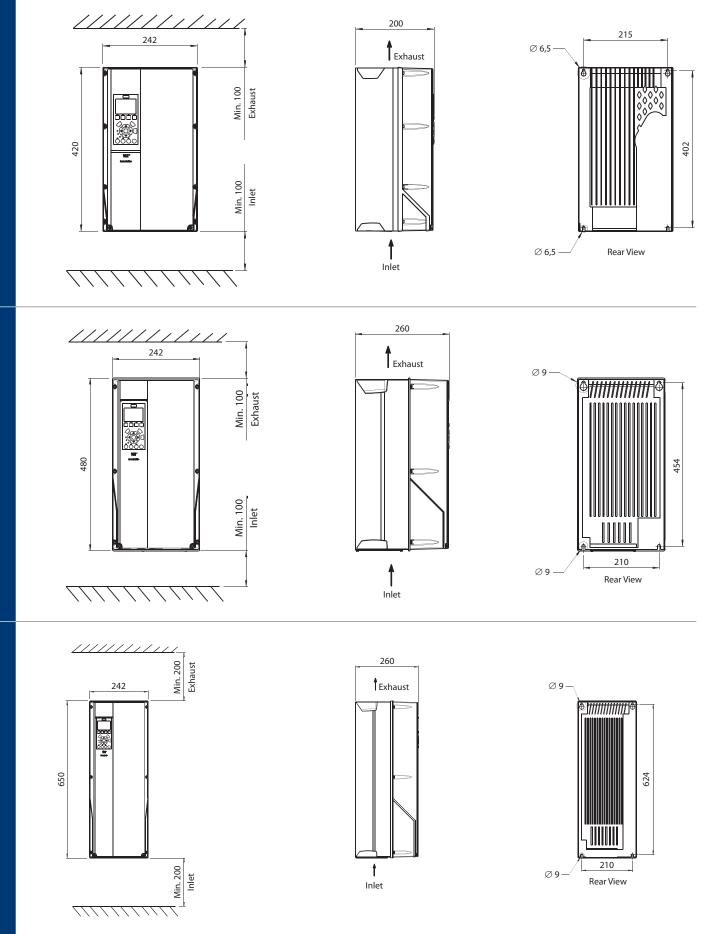


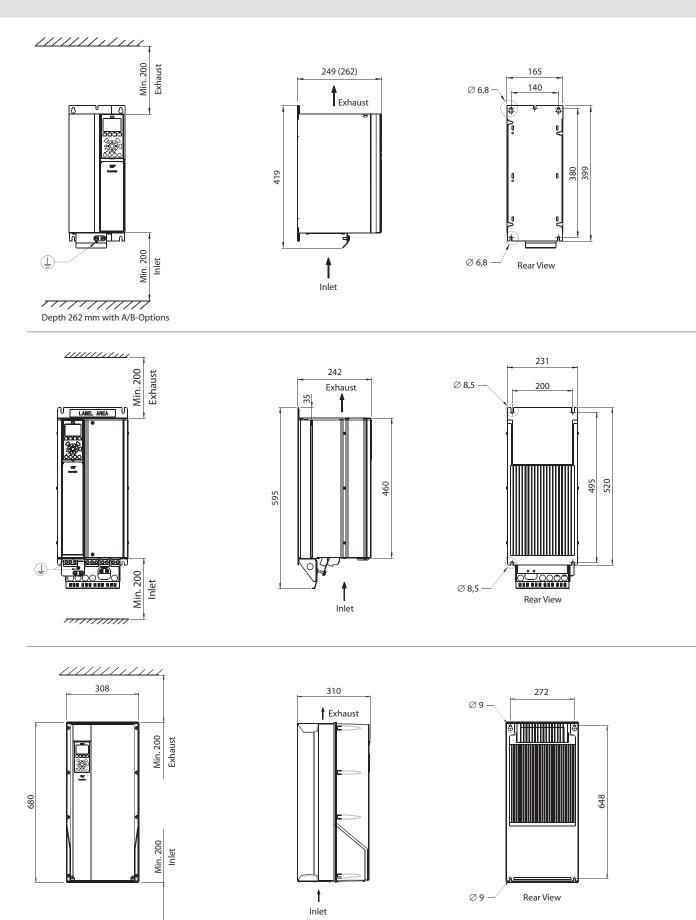
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Dimensions VLT[®] AQUA Drive

B1 Enclosures

B2 Enclosures



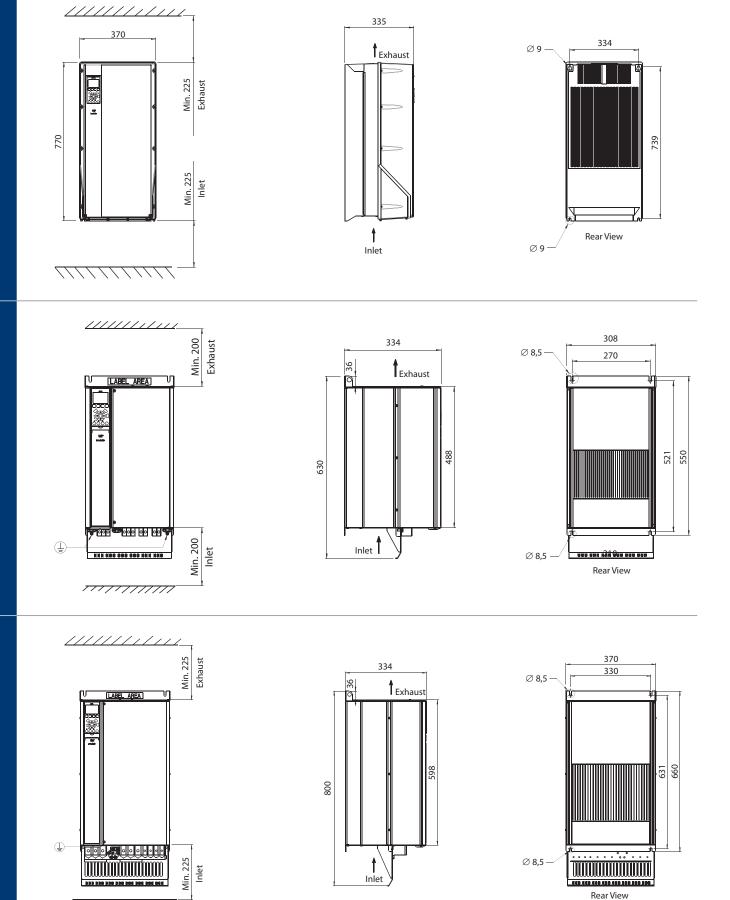


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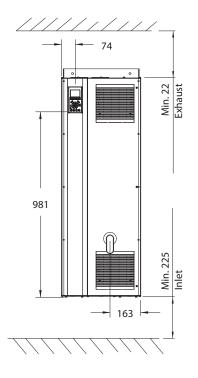
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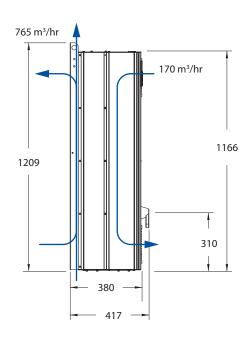
C3 Enclosures

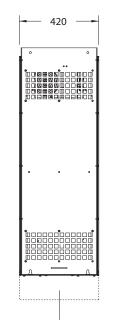
C4 Enclosures



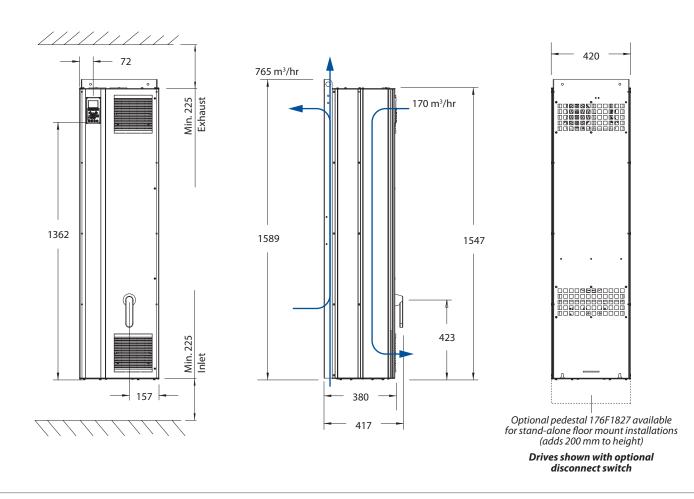
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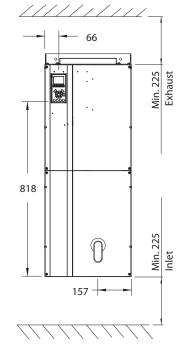


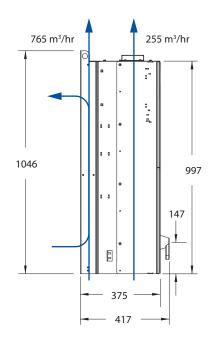
Optional pedestal 176F1827 available for stand-alone floor mount installations (adds 200 mm to height)

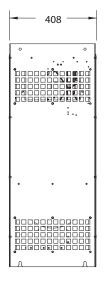


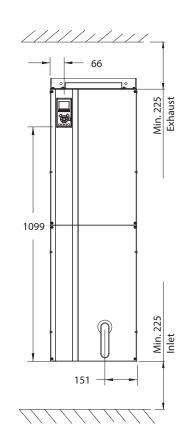
D2 Enclosures (Floor- or cabinet Mount)

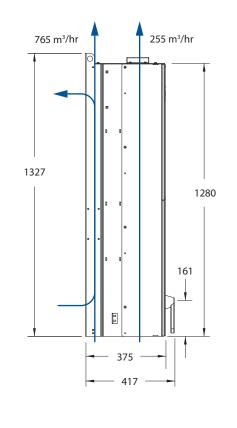
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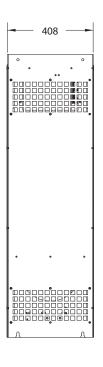




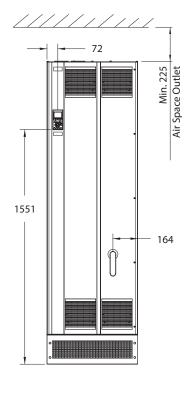


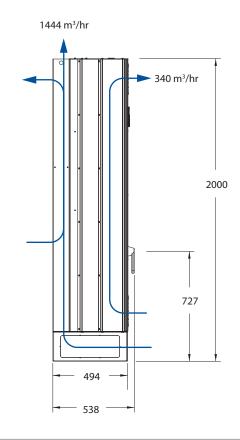


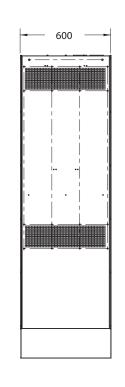


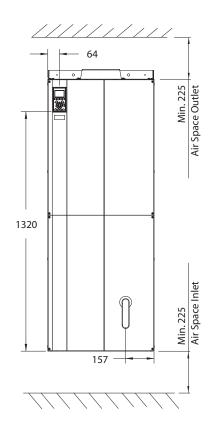


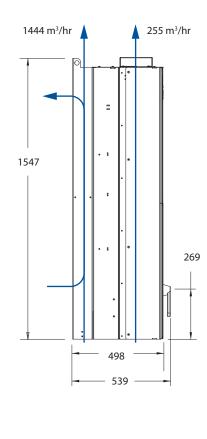
Drives shown with optional disconnect switch

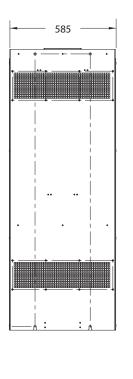








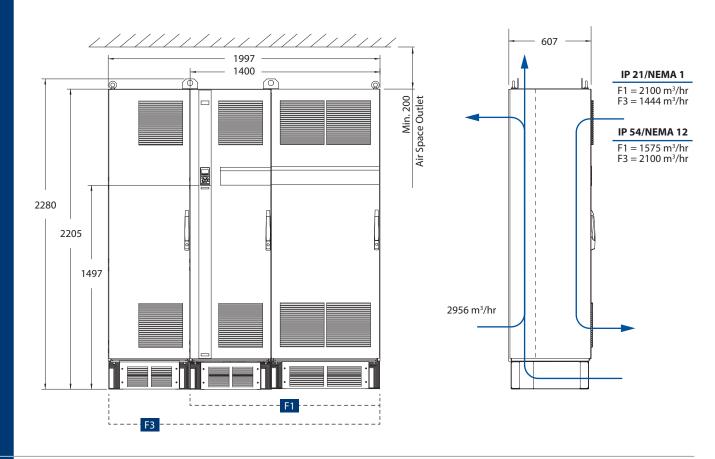


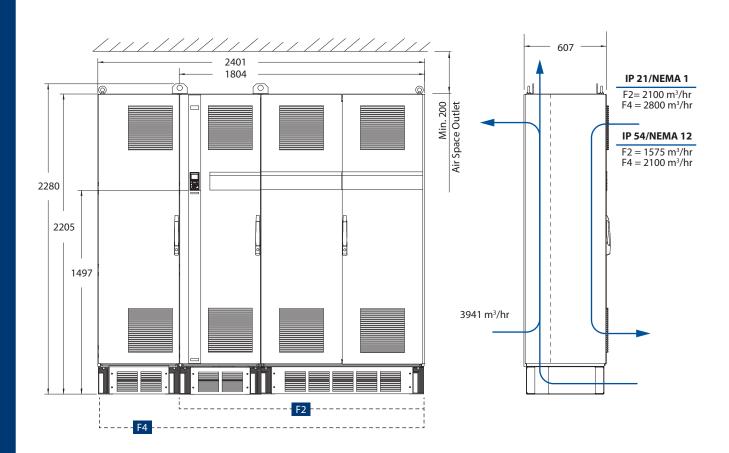


Drives shown with optional disconnect switch

E1 Enclosures (Floor Mount)

Dimensions VLT[®] AQUA Drive

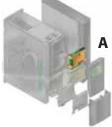




F1 + F3 Enclosures (Floor Mount)

F2 + F4 Enclosures (Floor Mount)

VLT® AQUA Drive Options



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//LT® PROFIBUS DP V1 MCA 101 PROFIBUS DP V1 gives you wide compatibility, a high level of availability, support for all major PLC vendors, and compatibility with future versions Fast, efficient communication, transparent installation, advanced diagnosis and parameterisation and auto-configuration of process data via GSD-file A-cyclic parameterisation using PROFIBUS DP V1, PROFIdrive or Danfoss FC profile state machines, PROFIBUS DP V1, Master Class 1 and 2 Ordering number 130B1100 uncoated – 130B1200 coated (Class 3C3/IEC 60721-3-3)	13
/LT® DeviceNet MCA 104 This modern communications model offers key capabilities that let you effectively determine what information is needed and when You will also benefit from ODVA's strong conformance testing policies, which ensure that products are interoperable Ordering number 130B1102 uncoated – 130B1202 coated (Class 3C3/IEC 60721-3-3)	13
/LT® PROFINET RT MCA 120 The VLT® PROFINET Option offers connectivity to PROFINET based networks via the PROFINET Protocol. The option is able to handle a single connection with an Actual Packet Interval down to 1 ms in both directions, positioning it among the fastest performing PROFINET devices in the market. Built-in web server for remote diag-nosis and reading out of basic drive parameters An e-mail notificator can be configured for sending an e-mail message to one or several receivers, if certain warnings or alarms occur, or have cleared again TCP/IP for easy access to Drive configuration data from MCT 10 FTP (File Transfer Protocol) file up- and download Support of DCP (discovery and configuration protocol)	13
/LT [®] EtherNet IP MCA 121 EtherNet will become the future standard for communication at the factory floor. The EtherNet Option is based on the newest technology available for the Industrial use and handles even the most bemanding requirements. EtherNet/IP extends commercial off-the-shelf EtherNet to the Common Industrial Protocol (CIP™) – the same upper-layer protocol and object model found in DeviceNet. The VLT® MCA 121 offers advanced features as: Built-in high performance switch enabling line-topology, and eliminating the need for external switches Advanced switch and diagnoses functions Built-in web server E-mail client for service notification	13
/LT® Modbus TCP MCA 122 The VLT® Modbus Option offers connectivity to Modbus TCP based networks, such as Groupe Schneider PLC system via the Modbus TCP Protocol. The option is able to handle a single connection with an Actual Packet Interval down o 5 ms in both directions, positioning it among the fastest performing Modbus TCP devices in the market. Built-in web-server for remote diagnosis and reading out basic drive parameters An e-mail notificator can be configured for sending an e-mail message to one or several receivers, if certain warnings or alarms occur, or have cleared again Two Ethernet ports with built-in switch FTP (File Transfer Protocol) file up- and download Protocol – automatic – IP address configuration	13

VLT[®] AQUA Drive Options

Typecode Position	B	c
14-B	Martin Martin Malalilation Million	 VLT® General Purpose I/O MCB 101 The I/O option offers an extended number of control inputs and outputs. 3 digital inputs 0-24 V: Logic'0' < 5 V; Logic'1' > 10V 2 analogue inputs 0-10 V: Resolution 10 bit plus sign 2 digital outputs NPN/PNP push pull 1 analogue output 0/4-20 mA Spring loaded connection Separate parameter settings Ordering number 130B1125 uncoated – 130B1212 coated (Class 3C3/IEC 60721-3-3)
14-B		VLT® Relay Option MCB 105 Lets you extend relay functions with 3 additional relay outputs. Max. terminal load: 240 V AC 2 A • AC-1 Resistive load 240 V AC 0.2 A • DC-1 Resistive load 240 V AC 0.2 A • DC-13 Inductive load @cos \$ 0.4 24 V DC 1 A • DC-13 Inductive load @cos \$ 0.4 24 V DC 0.1 A Min. terminal load: 10 mA • DC 5 V 10 mA • Max switch rate at rated load/min. load 6 min ¹ /20 sec ⁻¹ Ordering number 130B1110 uncoated – 130B1210 coated (Class 3C3/IEC 60721-3-3)
14-B		 VLT® Analog I/O Option MCB 109 This analogue input/output option is easily fitted in the frequency converter for upgrading to advanced performance and control using the additional in/outputs. This option also upgrades the frequency converter with a battery back-up supply for the clock built into the frequency converter. This provides stable use of all frequency converter clock functions as timed actions etc. analogue inputs, each configurable as both voltage and temperature input Connection of 0-10 V analogue signals as well as PT1000 and NI1000 temperature inputs analogue outputs each configurable as 0-10 V outputs Incl. back-up supply for the standard clock function in the frequency converter The back-up battery typically lasts for 10 years, depending on environment. Ordering number 130B1143 uncoated – 130B1243 coated (Class 3C3/IEC 60721-3-3)
14-B		 VLT[®] Sensor Input Option MCB 114 The option protects the motor from being overheated by monitoring the bearings and windings temperature in the motor. The limits as well as the action are adjustable and the individual sensor temperature is visible as a read out in the display or by field bus. Protects the motor from overheating Three self-detecting sensor inputs for 2 or 3 wire PT100/PT1000 sensors One additional analogue input 4-20 mA
14-B		 VLT[®] Extended Cascade Controller MCO 101 Easily fitted and upgrades the built-in cascade controller to operate more pumps and more advanced pump control in master/follower mode. Up to 6 pumps in standard cascade setup Up to 6 pumps in master/follower setup Technical specification: See MCB 105 Relay Option
16-C		 VLT® Advanced Cascade Controller MCO 102 Easily fitted and upgrades the built-in cascade controller to operate up to 8 pumps and more advanced pump control in master/follower mode. The same cascade controller hardware goes for for the entire power range up to 1.4 MW. Up to 9 pumps in standard cascade setup Up to 8 pumps in master/follower setup

VLT[®] AQUA Drive Options

	D	Typecode Position
VLT® 24 V DC Supply Option MCB 107 The option is used to connect an external DC supply to keep the control section and any installed option active when mains power is down. • Input voltage range24 V DC +/- 15% (max. 37 V in 10 sec.) • Max. input current 2.2 A • Max. cable length 75 m • Input capitance load < 10 uF • Power-up delay < 0.6 s • Easy to install in drives in existing machines • Keeps the control board and options active during power cuts • Keeps fieldbuses active during power cuts Ordering number 130B1108 uncoated – 130B1208 coated (Class 3C3/IEC 60721-3-3)		18
	LCP	Typecode Position
 LCP 102 Graphical Local Control Panel Multi-language display Status messages Quick Menu for easy commissioning Parameter setting and explanation of parameter function Adjustment of parameters Full parameter backup and copy function Alarm logging Info button – explains the function of the selected item on display Hand-operated start/stop, or automatic mode selection Reset function Trend graph Ordering number 130B1107 		7
LCP 101 Numerical Local Control Panel The numerical control panel offers an excellent MMI interface to the drive. • Status messages • Quick menu for easy commissioning • Parameter setting and adjustment • Hand-operated start/stop function or automatic mode select • Reset function Ordering number 130B1124		7
LCP Panel Mounting Kit For easy installation of the LCP 101 and LCP 102 in e.g. a cabinet. IP65 (front) Thumb screws for tool-free installation Incl. 3 meters of cables in industry quality (also available separately) With or without LCP operating unit Each time easy to install Ordering number 130B1117 (Mounting kit for all LCP's including fasteners, 3 m cable and gasket) Ordering number 130B1113 (Incl. graphical LCP, fasteners, 3 m cable and gasket) Ordering number 130B1114 (Incl. numerical LCP, fasteners and gasket) Ordering number 130B1129 (LCP front mounting IP55/IP66) – Ordering number 175Z0929 (cable only) Ordering number 130B1170 (Panel Mouting Kit for all LCP w.o. cable)		

VLT® AQUA Drive Accessories



 Profibus Adapter Sub-D9 Connector The adapter makes linking of fieldbus connections pluggable. For use with option A. Option to use prefabricated Profibus cabling For retrofit Ordering number 130B1112 for frame size A, B and C Ordering number 176F1742 for frame D and E
Screw terminals Screw terminals as an alternative to the standard springloaded terminals. • Pluggable • Terminal name is described Ordering number 130B1116
 IP 21/Type 12 (NEMA1) Kit The IP 21/Type 12 (NEMA1) kit is used for installation of VLT* drives in dry environments. The enclosure kits are available for frame sizes A1, A2, A3, B3, B4, C3 and C4 Supports VLT* drives from 1.1 to 90 kW Used on standard VLT* drives with or without mounted option modules IP 41 on top side PG 16 and PG 21 holes for glands 130B1122 for frame size A2, 130B1123 for frame size A3, 130B1187 for frame size B3, 130B1189 for frame size B4, 130B1191 for frame size C3, 130B1193 for frame size C4
 Kit for panel through mount Mounting kit for external cooling of the heatsink for appliances with A5, B1, B2, C1 and C2 housing. The air conditioned installation space can be reduced. Additional cooling may be omitted No contamination of electronics by forced ventilation Facilitates integrated assembly Reduced cabinet depth/less space
 VLT[®] Brake Resistors Energy generated during braking is absorbed by the resistors, protecting electrical components from heating up. Danfoss brake resistors cover the full power range. Quick braking of heavy loads Braking energy is only absorbed into the brake resistor External mounting makes it possible to use the generated heat All necessary approvals are available
USB Extension USB extension for IP 55 and IP 66 enclosures. Makes the USB connector available outside the drive. The USB extension is designed for mounting in a cable gland in the bottom of the drive, which makes PC communication very easy even in drives with high IP rating. USB extension for A5-B1, D and E enclosures, 350 mm cable, ordering number 130B1155 USB extension for B2-C enclosures, 650 mm cable, ordering number130B1156 USB extension for F enclosures, ordering number176F1784

VLT® AQUA Drive Accessories



VLT[®] Advanced Harmonic Filters – AHF 005/AHF 010

The Danfoss Advanced Harmonic Filters have been specially designed to match the Danfoss frequency converters. The solution is available in two variants, a AHF 005 and AHF 010 and connected in front of a Danfoss frequency converter, the harmonic current distortion generated back to the mains is reduced to 5% and 10% Total Harmonic Current Distortion at full load.

- Electrically matched to the individual VLT® FC-drives
- >98% efficiency Side-by-side mounting with VLT®
- Optimized for mounting in panels
- Easy to use in retrofit applications
- Easy commissioning
 Robust solution that require no routine maintenance
 IP 00 and IP 20 (IP 21/NEMA 1 kit optional)

VLT[®] Sine-Wave Filters – MCC 101

Sine-Wave filters are placed between the frequency converter and the motor. They are low-pass filters that suppress the switching frequency component from the frequency converter and smooth out the phase-to-phase output voltage of the frequency converter to become sinusoidal. This reduces the motor insulation Stress, bearing currents and eliminates the switching acoustic noise from the motor.
 Mechanically and electrically matched to the individual VLT® FC-drives
 Eliminates over-voltages and voltage spikes caused by cable reflections

- Protects the motor insulation against premature aging
 Reduces electromagnetic interference by eliminating pulse reflection caused by current ringing in the motor cable. This allows the use of unshielded motor cables in some applications.
- · Reduces high frequent losses in motor
- Applications with longer motor cables (>150 m)
 Side-by-side mounting with VLT[®]
 IP 00 and IP 20 (IP 23 above 115 A)



VLT[®] du/dt Filters – MCC 102

du/dt filters are placed between the frequency converter and the motor. They are differential-mode filters which reduce motor terminal phase-to-phase peak voltages spikes and reduce the rise time to a level that lowers the stress on the insula-tion of motor windings. du/dt filters are smaller, weigh less and have a lower price compared to sine-wave filters. • Mechanically and electrically matched to the individual VLT® FC-drives

- Due to low voltage drop du/dt filters are ideal for highly dynamic applications with flux vector regulation
- Dampen the ringing oscillations at the motor terminals and reduces risk of double pulsing and voltage peaks
 Applications with short motor cables (up to 150 m)

- Side-by-side mounting with VLT[®]
 IP 00 and IP 20 (IP 23 above 115 A)

VLT[®] Common Mode Filters – MCC 105

Common mode filters are placed between the frequency converter and the motor. They are nano-crystalline cores that mitigate high frequency noise in the motor cable (shielded or unshielded) and reduce bearing currents in the motor. Extends motor bearing lifetime

- Can be combined with du/dt and Sine-Wave filters Reduces radiated emissions from the motor cable
- Easy to install no adjustments necessary
- Oval shaped allows mounting inside the frequency converter enclosure or motor terminal box
- No maintenance required







Environmentally responsible

VLT[®] products are manufactured with respect for the safety and well-being of people and the environment.

All activities are planned and performed taking into account the individual employee, the work environment and the external environment. Production takes place with a minimum of noise, smoke or other pollution and environmentally safe disposal of the products is pre-prepared.

UN Global Compact

Danfoss has signed the UN Global Compact on social and environmental responsibility and our companies act responsibly towards local societies.

EU Directives

All factories are certified according to ISO 14001 standard. All products fulfil the EU Directives for General Product Safety and the Machinery directive. Danfoss VLT Drives is, in all product series, implementing the EU Directive concerning Hazardous Substances in Electrical and Electrical Equipment (RoHS) and is designing all new product series according to the EU Directive on Waste Electrical and Electronic Equipment (WEEE).

Impact on energy savings

One year's energy savings from our annual production of VLT[®] drives will save the energy equivalent to the energy production from a major power plant. Better process control at the same time improves product quality and reduces waste and wear on equipment.

What VLT[®] is all about

Danfoss VLT Drives is the world leader among dedicated drives providers – and still gaining market share.

Dedicated to drives

Dedication has been a key word since 1968, when Danfoss introduced the world's first mass produced variable speed drive for AC motors – and named it VLT[®].

Twenty five hundred employees develop, manufacture, sell and service drives and soft starters in more than one hundred countries, focused only on drives and soft starters.

Intelligent and innovative

Developers at Danfoss VLT Drives have fully adopted modular principles in development as well as design, production and configuration.

Tomorrow's features are developed in parallel using dedicated technology platforms. This allows the development of all elements to take place in parallel, at the same time reducing time to market and ensuring that customers always enjoy the benefits of the latest features.

Rely on the experts

We take responsibility for every element of our products. The fact that we develop and produce our own features, hardware, software, power modules, printed circuit boards, and accessories is your guarantee of reliable products.

Local backup – globally

VLT[®] motor controllers are operating in applications all over the world and Danfoss VLT Drives' experts located in more than 100 countries are ready to support our customers with application advice and service wherever they may be.

Danfoss VLT Drives experts don't stop until the customer's drive challenges are solved.



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